

# LaHabra® PERMA-FINISH



**PERMA-FINISH** is a 100% acrylic-based, aggregate textured stucco applied by trowel over a variety of properly prepared substrates including cement-board, concrete, masonry, exterior-grade plywood and EPS board.

**PERMA-FINISH** is available in a variety of colors and textures.

- Ready to use, no additives necessary
- Mildew & weather resistant
- A uniform color throughout may be achieved with one coat



Smooth Texture



Fine Texture



Coarse Texture



Swirl Texture

Stucco	Apply by trowel
Packaging	65 lb pail (36/pallet)
Coverage per 65 lb pail	Smooth = 280-300 ft <sup>2</sup> Fine = 150-165 ft <sup>2</sup> Coarse = 110-125 ft <sup>2</sup> Swirl = 120-135 ft <sup>2</sup>
Application Temperature	Ambient & surface temperature must be 40°F or above and will not fall below that for 48 hours
Mixing	Mix to obtain homogenous consistency using a 1/2" drill and paddle at 400 rpm
Drying Time	24-48 hours at 70°F
Colors	Variety of Colors Available



Phone: 800-442-5535  
Fax: 978-453-2416  
[www.umaco.com](http://www.umaco.com)

## DESCRIPTION:

- 100% acrylic-based textured finish
- DPR (Dirt Pick-up Resistance) Chemistry
- Integrally colored with high quality pigments
- Exceeds ASTM and ICC Acceptance Criteria

## USES:

- Exterior or interior finish coat over
- LaHabra EIFS
- Properly prepared stucco, masonry and concrete surfaces
- Interior application over drywall, plaster, or properly prepared masonry or concrete

## COMPOSITION:

- Binder base: 100% acrylic polymer with surface-hardening property.
- Aggregate: Pure crushed marble, rust-free.
- Water-based: VOC-compliant. Meets SCAQMD Rule 1113 when using Parex USA Non-VOC Colorants
- Pigment base: Titanium dioxide.
- Color: LaHabra standard colors or tinted to desired custom color.

*Note: "The Plus" Advantage is factory added to any LaHabra Acrylic or Elastomeric finish or coating. "The Plus" provides additional protection against mildew and algae growth*

## COVERAGE:

Depending on the condition of the substrate and method of application, approximate coverages per pail are:

### Swirl

Aggregate size: 1.5mm  
120–135 ft<sup>2</sup> (11–12.5 m<sup>2</sup>)

### Smooth

Aggregate size: 0.5mm  
280–300 ft<sup>2</sup> (26–28 m<sup>2</sup>)

### Fine

Aggregate size: 1.0mm  
150–165 ft<sup>2</sup> (14–15 m<sup>2</sup>)

### Coarse

Aggregate size: 1.5mm  
110–125 ft<sup>2</sup> (10–11.5 m<sup>2</sup>)

## CONTAINER:

65 lb (29.5 kg) net weight in plastic pails.

- Storage: Protect from direct sunlight and freezing at all times.
- Do not stack pails more than 3 pails high.
- Shelf life: Reference Parex USA Expiration Date of Products Technical Bulletin.

## DRYING TIME:

24-48 hours under normal conditions. High humidity and low temperatures extend drying time.

## CLEAN-UP:

Water-soluble prior to drying. Clean tools and containers with water prior to drying.

## SURFACE PREPARATION

- Remove surface contaminants such as dust or dirt without damaging the substrate.
- For previously painted surfaces, all loose and chalking paint must be removed, and glossy surfaces dulled.
- New concrete and masonry must be clean and cured a minimum of 28 days.
- Check concrete surfaces for alkalinity and treat. Any form-release agents or bond breakers must be removed.
- Portland Cement Plaster must be clean and cured a minimum of 7 days or in accordance with LaHabra Fastwall Specifications.
- Uneven concrete or masonry can be leveled with LaHabra InsulBond, Level Coat or other suitable, compatible product.
- For interior drywall, prepare as for painting.
- Parex USA recommends the use of primers to enhance the appearance and uniformity of the finish, improved coverage, and decrease the chance of efflorescence. This is especially true when using dark colors or finishes with a large aggregate. If specified, prime with Parex USA Primer or Variance VariPrime Sanded

- For additional options, contact Parex USA Technical Support.

## MIXING:

- Use clean equipment for mixing and preparation.
- Add liquid color to the pail of finish. Make sure all of the color is added by rinsing out the color vial with water (1/3 of the vials volume) into the pail.
- Stir to obtain a homogeneous consistency using a heavy-duty 1/2 in. (13mm) drill with a rust free paddle at 400–500 rpm. Avoid air entrainment.
- Add the amount of water needed to achieve finish texture. To avoid color variations, add the same amount of water to each pail of finish as up to 16 oz. (0.5L).

## APPLICATION:

- Read the entire label before using this product.
- Always maintain a wet edge and work to corners or joints. For best color consistency, use finish with the same batch number within a wall section. For more information, see Technical Bulletin: "Boxing Acrylic Finishes".
- Keep container closed when not in use.
- Use a clean stainless steel trowel and apply a uniform coat the thickness of the largest aggregate size of the finish.
- Texturing Swirl, Fine and Coarse Finishes: Use a clean plastic float or stainless steel trowel. A plastic float will roll the large aggregates more than a stainless steel trowel and may cause swirling. Frequently clean and dry the plastic float or steel trowel while texturing. Use consistent pressure and motion to achieve the desired texture.
- Texturing Smooth Finish:
  - ◇ Optional: Level stucco brown coats with Insul-Bond or Level Coat and let dry prior to finish application.
  - ◇ Smooth Finish cannot generally be floated. Texture will be "as trowelled."

- ◇ Smooth Finish can be trowelled smooth to simulate the texture of limestone.
- ◇ For smoothest application, apply in two tight coats. Allow first coat to dry enough that it will not be disturbed during application of the second coat. When second coat is partially dry, trowel to desired smoothness. Light, consistent misting with water during smoothing will increase smoothness. Variations in color tint and smoothness should be expected.
- Spray application: To achieve consistent texture, spray application must use consistent motion, pressure, distance and spray angle. A job-site mock-up for spray application is advised.

#### **LIMITATIONS:**

- Ambient and surface temperature must be 40°F (4°C) or higher during application and drying time. Supplemental heat and protection from precipitation must be provided as needed.
- Use only on surfaces that are sound, clean, dry and free from any residue that might affect the ability of the finish to bond to the surface.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- Parex USA is not responsible for color correctness after finish has been applied.

#### **WARNING:**

- Read complete Warning information printed on product container prior to use. For medical emergency information, call 1-800-424-9300.
- For more information on handling this product refer to its Safety Data Sheet (SDS). The most current SDS and Product Data Sheet (PDS) can be found on our website.
- This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about the guidelines for the proper use and application of the covered product(s) under normal environmental and working conditions. Because each project is different, Parex USA, Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

**Umaco, Inc.**  
**60 Rear Newhall Street**  
**Lowell, MA 01852**



**Toll Free: 800-442-5535**  
**Phone: 978-453-8881**  
**Fax: 978-453-2416**

# LaHabra® PERMA-FINISH

## Standard Color Chart

					
<b>CHABLIS</b>	<b>SILVER GRAY</b>	<b>MISTY</b>	<b>ASPEN</b>	<b>SANTE FE</b>	<b>SADDLEBACK</b>
					
<b>MIRAGE</b>	<b>SAN SIMEON</b>	<b>DOVE GREY</b>	<b>MEADOWBROOK</b>	<b>CRYSTAL WHITE</b>	<b>PURE IVORY</b>
					
<b>FRENCH VANILLA</b>	<b>MIAMI PEACH</b>	<b>ADOBE</b>	<b>EGG SHELL</b>	<b>OATMEAL</b>	<b>HACIENDA</b>
					
<b>SANDSTONE</b>	<b>PACIFIC SAND</b>	<b>MESA VERDE</b>	<b>TRABUCO</b>	<b>FALLBROOK</b>	<b>VIEJO</b>
					
<b>BLUE GRAY</b>	<b>ALAMO</b>	<b>SIERRA TAN</b>	<b>SOUTHERN MOSS</b>	<b>SILVERADO</b>	<b>CLAY</b>

*The colors above are intended to show the approximate color of the f16/20 float finish stucco. Color will vary depending on type of finish selected. Application by machine spray or texturing will increase the depth of color. Variation in color due to weather, job conditions and method of application should be expected. For color verification, request an actual sample in the color and texture prior to ordering material. Apply a sample of stucco to be used on actual substrate before proceeding with the application. LaHabra is not responsible for color correctness of applied finish. Color must be verified and approved by owner prior to application.*